



Responsible Care[®]

Health Safety Security Environment



WHAT RC IS ABOUT

“Do the right thing and be seen to do the right thing related to HSSE – Responsible Care”



RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY

TCI RC Responsibilities

**“Know your HSSE Hazards and Risks
Associated in your Work—Follow Your
Operational Controls”**



RESPONSIBLE CARE[®]
OUR COMMITMENT TO SUSTAINABILITY

What are the “The key elements of Responsible Care®”?

Note: identified under the codes of practice

- ❑ Community Awareness and Emergency Response (CAER)
- ❑ Distribution
- ❑ Health and Safety
- ❑ Pollution Prevention/Environment
- ❑ Process Safety
- ❑ Product Stewardship
- ❑ Security
- ❑ **NOTE: CAPTURED AS PART OF RCMS and TCI' s DOCUMENTED PROCEDURES**



RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY

What: Responsible Care® is.

an “ethic” for the safe and environmentally sound management of chemicals

OLD ETHIC	“RESPONSIBLE CARE” ETHIC
✗ do what the law requires	✓ do right thing (exceed laws)
✗ low profile	✓ be seen to do right (or wrong) thing
✗ limit product obligations	✓ life cycle stewardship
✗ downplay public concerns	✓ seek & address public concerns
✗ assumption of product innocence	✓ precautionary approach
✗ hazard info. only if necessary	✓ public, employees right to know all
✗ defensive approach to new regs	✓ lead in public policy process
✗ every company for themselves	✓ mutual aid & peer pressure
✗ ignore or fight advocates	✓ seek advocates’ input
✗ bottom line, laws guide decisions	✓ integrate all above into decisions

RC Guiding Principles

TCI - Transportation Consultants Inc. is proud to participate in the American Chemistry Council **Responsible Care®** initiative.

We pledge to operate our business according to the following

Guiding Principles

Chemistry is essential to the products and services that help make our lives safer, healthier and better. Through the Responsible Care initiative and the Responsible Care Global Charter our industry has made a worldwide commitment to improve our environmental, health, safety and security performance. Accordingly, we believe and subscribe to the following principles:

RC Guiding Principles cont.

- ❑ To lead our companies in ethical ways that increasingly benefit society, the economy and the environment.
- ❑ To design and develop products that can be manufactured, transported, used and disposed of or recycled safely.
- ❑ To work with customers, carriers, suppliers, distributors and contractors to foster the safe and secure use, transport and disposal of chemicals and provide hazard and risk information that can be accessed and applied in their operations and products.
- ❑ To design and operate our facilities in a safe, secure and environmentally sound manner.
- ❑ To instill a culture throughout all levels of our organizations to continually identify, reduce and manage process safety risks.

RC Guiding Principles cont.

- ❑ To promote pollution prevention, minimization of waste and conservation of energy and other critical resources at every stage of the life cycle of our products.
- ❑ To cooperate with governments at all levels and organizations in the development of effective and efficient safety, health, environmental and security laws, regulations and standards.
- ❑ To support education and research on the health, safety, environmental effects and security of our products and processes.
- ❑ To communicate product, service and process risks to our stakeholders and listen to and consider their perspectives.
- ❑ To make continual progress towards our goal of no accidents, injuries or harm to human health and the environment from our products and operations and openly report our health, safety, environmental and security performance.

RC Guiding Principles cont.

- ❑ To seek continual improvement in our integrated Responsible Care Management System® to address environmental, health, safety and security performance.
- ❑ To promote Responsible Care® by encouraging and assisting others to adhere to these Guiding Principles.



RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY

TCI and the RC Relationship

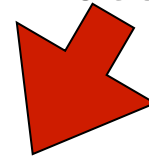
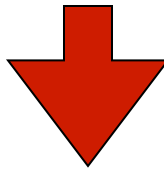


RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY

ACC
Guiding Principles
of Responsible Care

**RCMS
Standard**

Customer AND TCI
Documented
Requirements
And Procedures



THIS IS HOW WE DO BUSINESS